

Work Order ID 63882

PRELIMINARY ISSUE

Thursday, November 18, 2010 8:26:21 AM

Page 1

Item ID: D4276-1

Accept

Revision ID: PRELIM

Item Name: Aft Beam

Start Date: 11/18/2010 Start Qty: 2.00

Required Date: 11/30/2010 Req'd Qty: 2.00

Reference:

Cust Item ID:

Customer:

POSITIVE
RECALL

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4276

PA1

MATERIAL CERTIFICATION

REQ'D UPON DELIVERY

100

0.00



BAND SAW

Bandsaw

Jeaspa Bandsaw

Memo

Cut Blank to 36.630"

Batch: M1107221
M114352

0.00

110

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

HAAS CNC vertical machine #1

Memo

1-Machine per folio FB007

DWG REV: P24

FOLIO REV: AA

0.00

2- deburr rough edges

Work Order ID 63882

Page 2

Thursday, November 18, 2010 8:26:21 AM

Item ID: D4276-1

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Aft Beam

Start Date: 11/18/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

*ml 10/11/14**2**0*

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

*AD**10.11.14**Q*

140



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

0.00

*AD**AD**10.11.14*

Work Order ID 63882

Page 3

Thursday, November 18, 2010 8:26:21 AM

Item ID: D4276-1

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Aft Beam

Start Date: 11/18/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 11/30/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop










Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
145 Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Memo MASK AS PER DWG	0.00 0.00				2	B	10.11.19	
150 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				2			10.11.22
180 Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00				2	B	10.11.22	


Work Order ID 63882

Page 4

Thursday, November 18, 2010 8:26:21 AM

Item ID: D4276-1 Accept  Setup Start 
Revision ID: PREL 'M Stop 
Item Name: Aft Beam
Start Date: 11/18/2010 Start Qty: 2.00  Cust Item ID:
Required Date: 11/30/2010 Req'd Qty: 2.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

Rev. A
Test Result 10-11-23

MF
10-11-30

POSITIVE RECALL

EFFECTIVE 10.11.10 AUTH U

RELEASED _____ DATE _____

Picklist Print

Page 1

Thursday, November 18, 2010 8:26:26 AM

Work Order ID: 63882



Parent Item: D4276-1



Parent Item Name: A.L. Beam

Start Date: 11/18/2010

Required Date: 11/30/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-11-17 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B1.000X04.00 0		Purchased	No			100	f	69.7988	3.052	6.425263			



6061-T6 Bar 1.00 x 4.00

Location	Loc Qty	Loc Code
MAT03	69.7988	
→ 107221	58.58	
→ 114352	11.2188	

3.213
3.213

and 10/11/18

DART AEROSPACE LTD		Work Order: 63882
Description: AFT BEAM		Part Number: D4276-1
Inspection Dwg: D4276 Rev: PA2		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50	$\pm .030$	3.503	—		Vern	ML-7
3.00	$\pm .030$	3.000	—		"	"
1.250	$\pm .010$				"	"
2.75	$\pm .030$	2.754	—		"	"
.75	$\pm .030$.750	—		"	"
5.00	$\pm .030$	5.000	—		"	"
16.38	$\pm .030$	16.380	—		MT-type	ML-2
20.500	$\pm .030$	20.500	—		"	"
14.380	$\pm .010$	14.380	—		"	"
4.50	$\pm .030$	4.500	—		Vern	ML-7
.734	$\pm .010$.730	—		"	"
.108	$\pm .010$.111	—		"	"
36.38	$\pm .030$	36.380	—		"	"
.95	$\pm .030$.932	—		"	"
.65	$\pm .030$.672	—		"	"
1.70	$\pm .030$	1.700	—		"	"
3.50	$\pm .030$	3.500	—		"	"
2.70	$\pm .030$	2.700	—		"	"
1.10	$\pm .030$	1.099	—		"	"
.60	$\pm .030$.597	—		"	"
2.300	$\pm .010$	2.298	—		"	"
0.191	$\pm .005$ $\pm .001$	0.195	—		"	"
3.000	$\pm .010$	3.000	—		"	"

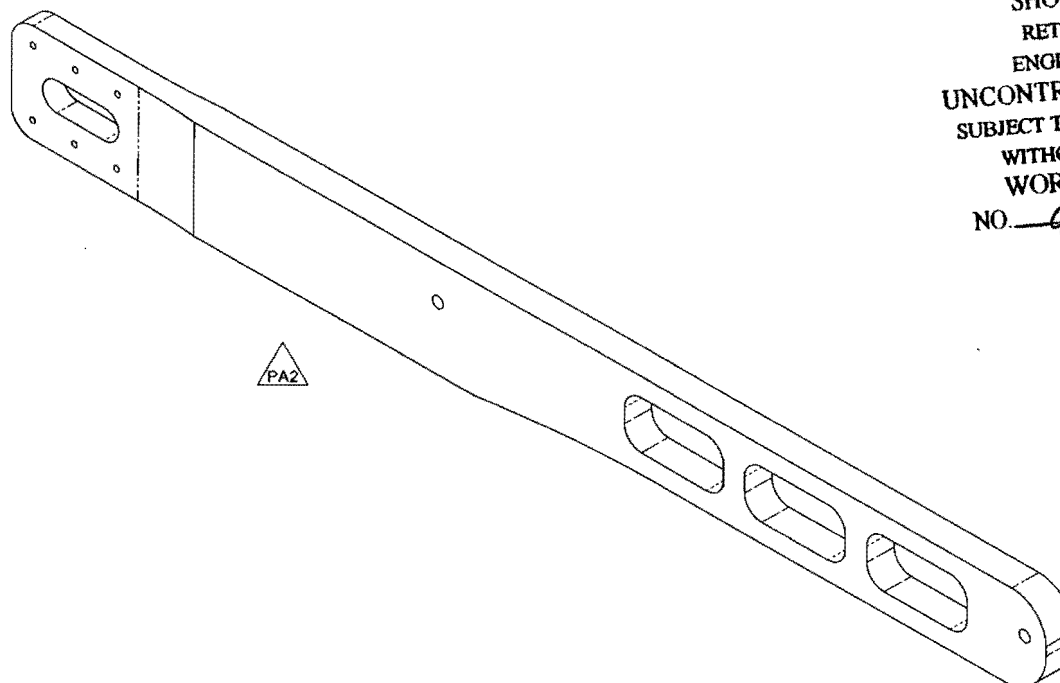
Measured by: <i>mf</i>	Audited by: <i>B</i>	Preliminary Approval:
Date: 10/11/19	Date: 10-11-19	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43882

BP10-11-18



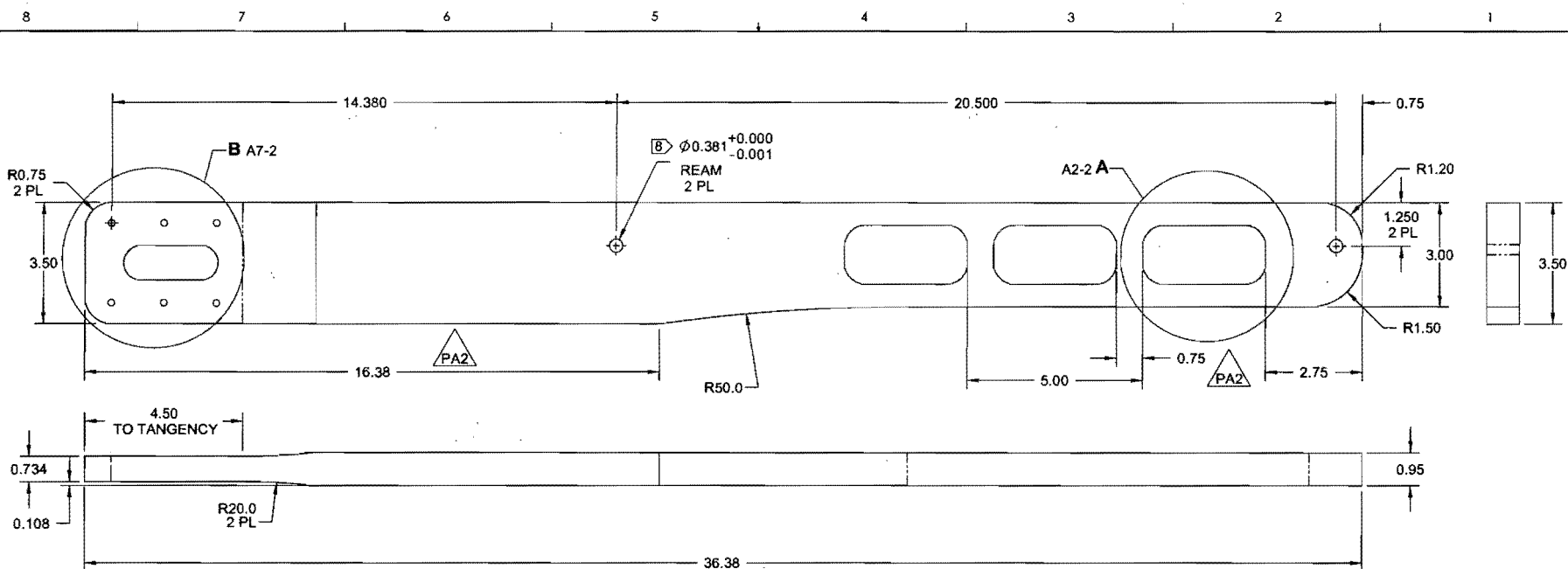
D4276-1 AFT BEAM

NOTES:

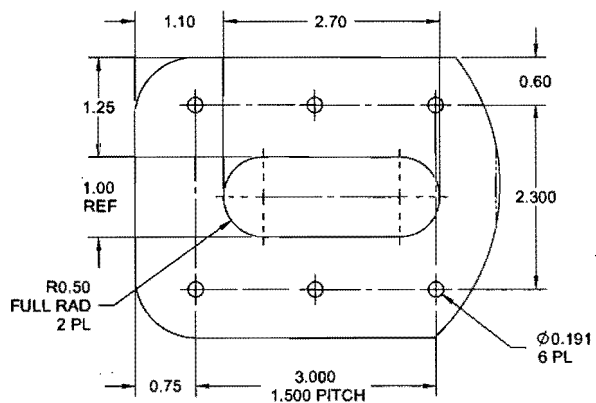
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 4.00 X 1.00 THICK ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B1.000X4.000
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 8.68 lbs
- 8) MASK HOLES PRIOR TO POWDER COAT.

PRELIMINARY ISSUE
Nov 17, 2010

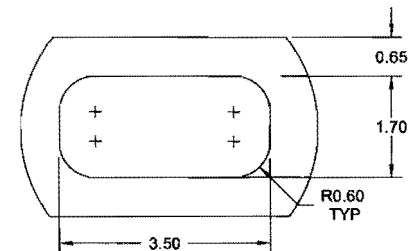
PA2	CUTOUTS REMOVED/MODIFIED TO IMPROVE STIFFNESS	JPH	10.11.16
PA1	PRELIMINARY	SC	10.11.12
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. PA2
MFG. APPR.	<i>[Signature]</i>	D4276	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		AFT BEAM	NTS
DATE	10.11.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



D4276-1 AFT BEAM



DETAIL B D7-2



DETAIL A D3-2

PRELIMINARY ISSUE
Rev 17,200 fl.

DESIGN	SC	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV: PA2
MFG. APPR.		D4276	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		AFT BEAM	NTS
DATE	10.11.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Receiving Report

Date: 10/4/12

Batch No: M 114352

Supplier: Magna

Dart P/O: ~~11590~~ 11621

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 1016112 N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>see P/O</u>	<u>4 B10</u>					

Initials of receiver (if shipment OK) Level 12 CZ

Production/Admin: 10/4/12
 Date
 Received/Costing CZ
 Initial

Location _____



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



PACKING LIST

Page 1 of 1

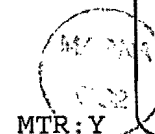
I025516

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY , ON
K6A 1K7
Contact: CHANTAL

HAWKESBURY , ON
K6A 1K7
Ship Terms: PREPAID



SPECIAL INSTRUCTIONS

m114352

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	PO11621	
Sales Order	Terms		Ship Via	Date Ordered	Date Required	Date Shipped
W027937	NET 30 DAYS		NIR:R-557065-1	04/08/10	04/12/10	04/12/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
3		PC	ALUMINUM FLATS AFL 6061 T6 3/8" x 1" x R/L			3
1		PC	20' 26 LB / 3 PC AFL 6061 T6 1" x 4" x R/L	L036797	47707	3
			20' 94 LB / 1 PC	L034435	7892	1
1		PC	ALUM RECT TUBE ART 6061 T6 SC 2" x 4" x .120" x R/L			1
			20' 34 LB / 1 PC	L037453	729559	1
			DO NOT CHANGE MY PICKS PLEASE			
2		PC	ALUMINUM SHEET ASH 6061 T6 .125" x 48" x 96"			2
			115 LB / 2 PC	L035652	3321301	2
			CY 10/4/12			
Bundles: 1		Skids: 1	Approx Weight:		269 LB	

Received by: _____ Date: _____ Signature: _____

Material Test Report

Customer Ship To:

Magna Stainless Inc.
5775 Kieran St.

St-Laurent

QB H4S 0A3

Our Order: 833132 - 1

Your PO # PO08068

Part # 05885-000-240

Die: LS05885

Description: 1.000 x 4.000

Alloy Temper 6061 T6

Print Date: 12/8/2009

Chemical Properties

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	others each	others total	Al
0.40-0.8	0.7 max	0.15-0.40	0.15 max	0.8-1.2	0.04-0.35	0.25 max	0.15	0.05	0.15	remain

Mechanical Properties

Strength ksi

Test ID	Test Date	CastNum	Ultimate	Yield (2% Offset)	Elongation (2" gage length)
4501	12/4/09	7892	45.29	42.53	14.0

Applicable Specifications: ASTM B221-08 ASTM B308-02 ASTM B429 QQA200/8 QQA200/16

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Eric Hotte - Tensile Testing

Authorized


Evan Eng, Quality Assurance Mgr.

PO08068-7892

Receiving Report

Date: 8/2/22
 Supplier: MAGNA

Batch No: M107221
 Dart P/O: 5756

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ 2F N/A ☐
 Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 08/02/25
 Date RCP 7134
 Received/Costing CZ
 Initial

Location _____

MAGNA

INNOVABLE

Magna Stainless division de CSM Inc.

25 Meloche Ave., Dorval (Québec) H9P 2W2

Tél.: (514) 631-1211 • Fax: (514) 631-0013

Sans frais/Toll free: 1-800-363-6646

ISO 9001-2000

N° FACTURE / INVOICE NO.

154946

VENDU À - SOLD TO

EXPÉDIÉ À - SHIPPED TO

DART

MEME - SAME

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ONTARIO

K6A 1K7

RECEIVED FEB 28 2008

DATE	Nº LIVR. - DEL. NO.	PAR - VIA	Nº COMM. DU CLIENT CUST. ORDER NO.	CONDITIONS - TERMS	Nº T.V.Q. - Q.S.T. NO.	Nº T.P.S. - G.S.T. NO.	
Feb22/08	0164953	NIR:R-557065-1	5756		1213236471	881565899 RT001	
QTE EXP. QTY SHIPPED	DESCRIPTION			POIDS EXPÉDIÉ WEIGHT SHIPPED	PRIX - PRICE	UNITÉ UNIT	TOTAL
4	6061-T6 ALUM FLAT 1 X 4 X 20' Heat # 41756				210.00	PCS	840.00

FRAIS D'ADMINISTRATION DE 1½% PAR MOIS (18% PAR ANNÉE) SUR COMPTE PASSÉ DÙ.
LE PRÉSENT CONTRAT SERA RÉGI PAR LES LOIS DE LA PROVINCE DE QUÉBEC ET COMME
AYANT PRIS NAISSANCE DANS LE DISTRICT JUDICIAIRE DE MONTRÉAL.
ADMINISTRATION CHARGES OF 1½% PER MONTH (18% PER YEAR) ON OVERDUE ACCOUNTS.
THE PRESENT AGREEMENT SHOULD BE GOVERNED BY THE QUEBEC LEGISLATION AND SHOULD
BE CONSIDERED AS HAVING ORIGINATED IN THE JUDICIAL DISTRICT OF MONTRÉAL.

TOTAL →

882.00

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Feb 25, 2008	Page 1
Receipt Number RCP00007134	

Purchase From:

Magna Stainless
525 avenue Meloche
Dorval, QC H9P 2W2
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAG002	PO00005756

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M6061T6B1000X0	6061-T6 Bar 1.0" x 4.0" PER AMS-QQ-A-200/8 OR AMS 4150 PER AMS-QQ-A-225/8 OR AMS 417/4128/4115/4116 MATERIAL: 6061-T6 OR 6061-T650/T6510/T6511/T62 BAR B/N107221	80.0000	f	10.500000	840.00	Feb 25, 2008

Comments:

DART

Purchase Order

Date Feb 21, 2008	Page 1
Purchase Order Number PO00005756	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
1508/02/08

Vendor Address:

Magna Stainless
525 avenue Meloche
Dorval, QC H9P 2W2
Canada
Phone (800) 363-6646
Fax (514) 631-0013

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAG002	Feb 21, 2008	N30	yours	Feb 22, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
80.0000	M6061T6B1000X040	6061-T6 Bar 1.0" x 4.0" Comments: MATERIAL: 6061-T6 OR 6061-T650/T6510/T6511/T62 BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 PER AMS-QQ-A-200/8 OR AMS 4160	2/22/2008	No	10.500000	f	840.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Comments:

Tax Summary:
GST
ONTPST

42.00
0.00

Less:
included tax

0.00

Subtotal

840.00

Total tax

42.00

Total purchase order in

CAD Dollars

882.00

Entered By: CL CLAVOIE

Approved By:



325 rue Avro
Pointe-Claire QC H9R 5W3

Téléphone (514) 697-5120
Fax-simile (514) 694-8310

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : **MAGNA STAINLESS INC.**

Adresse / Address : **525, Meloche
Dorval (Québec)
H9P 2W2**

commande Indalex / Indalex order # : **7100595**

bon de commande / Purchase order # : **071484-EB**

de matrice / Die # : **MS 16386** Description : **4.00" X 1.00" FLAT BAR**

Alliage & trempage / Alloy & temper : **6061-T6**

Contrôle / Control # : **58937-1**

Coulée / Cast # : **41756**

Dureté Rockwell E /
Rockwell E hardness : **93 HRE**

Min. requis /
Min. required : **88 HRE**

Max. permis /
Max. permitted : **100 HRE**

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66 - 0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	—	0,20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221 excepté pour la section 8.2 (nombre de spécimen) et AMS QQA 200/8 excepté pour la section 4.2.3.1 (nombre de spécimen) qui sont déterminés par les exigences du client.

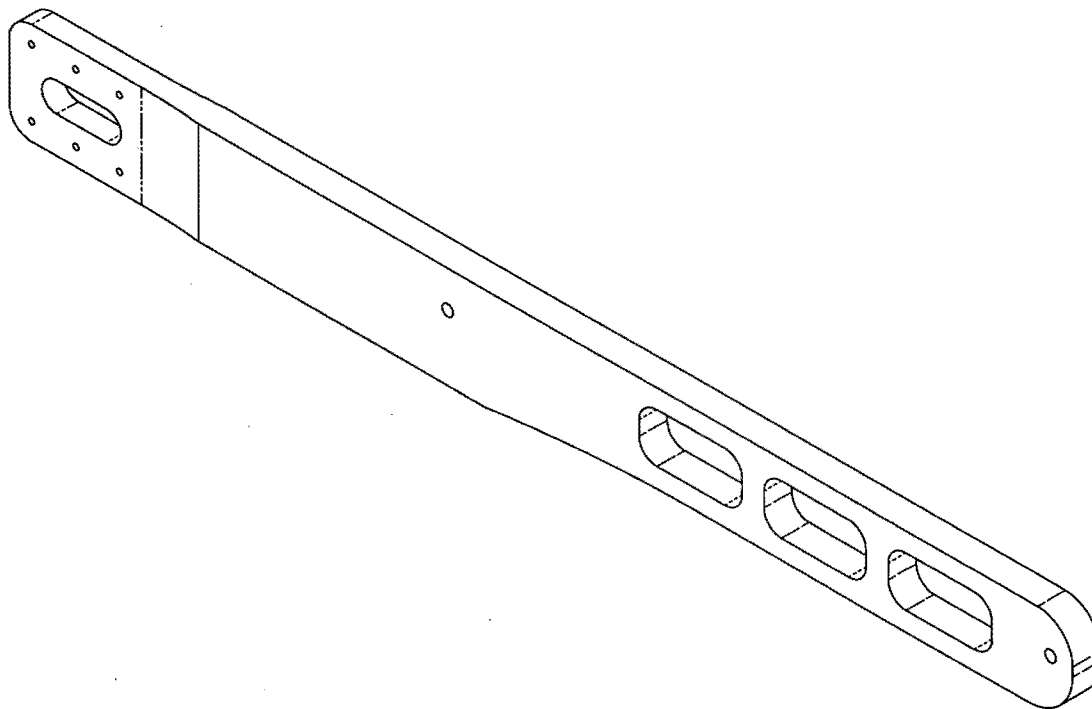
We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221 except for section 8.2 (number of specimen) and AMS QQA 200/8 except for section 4.2.3.1 (number of specimen) which is determined by customer requirement.

Sincèrement vôtre,
Yours truly,

date : **2007-10-18**

Bruno Morency
Technicien de la qualité
Quality technician

CA 671

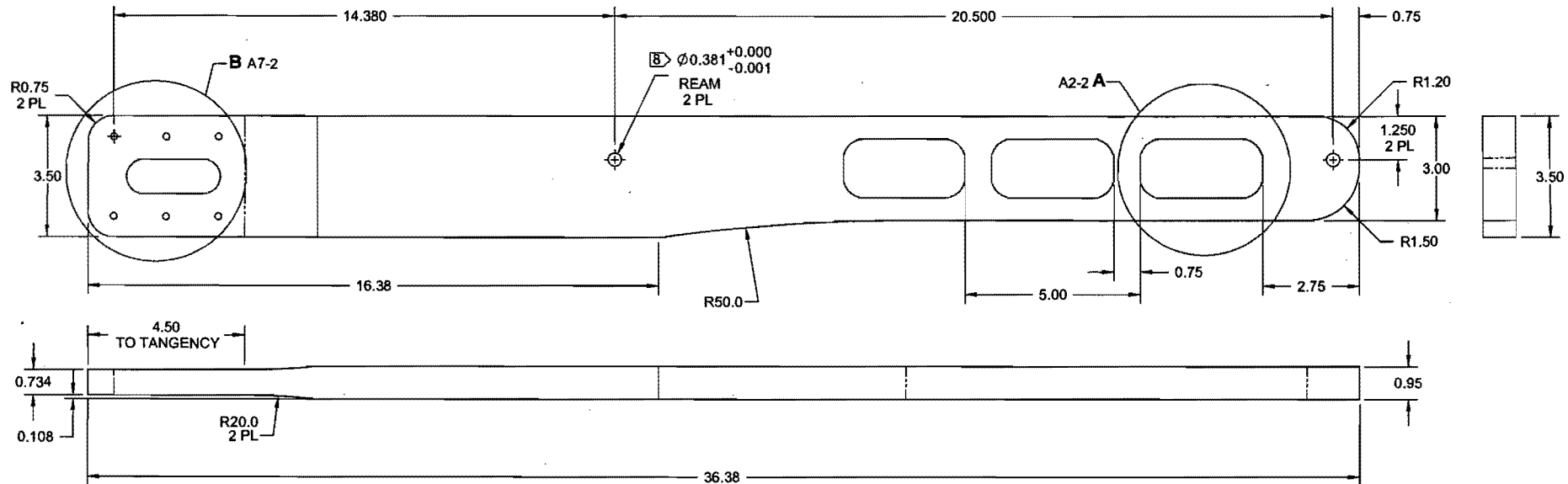


D4276-1 AFT BEAM

NOTES:

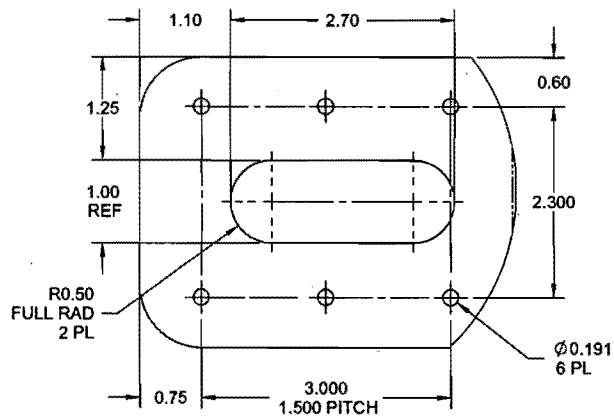
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
 PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
 OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
 OR ASTM B211 OR ASTM B221
 REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 8.68 lbs
- 8) MASK HOLES PRIOR TO POWDER COAT.

A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4276	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AFT BEAM	NTS
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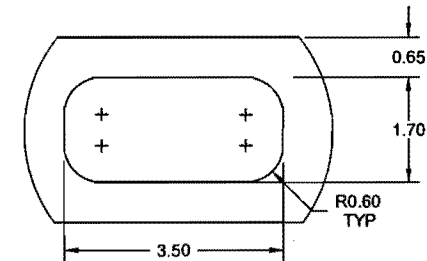


D4276-1 AFT BEAM

GRAIN
DIRECTION



DETAIL B D7-2



DETAIL A D3-2
3 PL

DESIGN	SC	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4276	SHEET 2 OF 2
APPROVED		TITLE	SCALE
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